

CRYLAFLOR™ DECO FLAKE

The following information is to be used as a guideline for the installation of the Crylaflor Deco Flake flooring system. Contact the Sherwin-Williams Technical Service Department for assistance prior to application.

APPLICATION INFORMATION — SURFACE PREP PROFILE CSP 3-4

VOC MIXED	APPLICATION STEP	MATERIAL	MIX RATIO	THEORETICAL COVERAGE PER COAT	PACKAGING
< 100 g/L	Primer	Crylaflor P101	Varies by Temperature	90 sq ft/gal	5 or 50 gal
< 100 g/L 0	First Broadcast	Crylaflor G201 6750/6755 Flake	Varies by Temperature To Excess	80-100 sq ft/gal 100-150 lbs/1000 sq ft	5 or 50 gal 50 lbs
< 100 g/L 0	Second Broadcast	Crylaflor G201 6750/6755 Flake	Varies by Temperature To Excess	80-100 sq ft/gal 100-150 lbs/1000 sq ft	5 or 50 gal 50 lbs
< 100 g/L	Grout	Crylaflor T301	Varies by Temperature	90-100 sq ft/gal	5 or 50 gal
< 100 g/L	Topcoat	Crylaflor T301	Varies by Temperature	90-100 sq ft/gal	5 or 50 gal

For additional topcoat options, contact your Sherwin-Williams Representative.

GENERAL

Crylaflor Deco Flake is a 100% reactive, fast curing, high strength methyl methacrylate (MMA)-based acrylic flooring system. It is designed to provide a terrazzo-like appearance with the benefits of a seamless floor. It is a nominal 1/32 to 1/16 inch (0.8 to 1.6 mm) thick system composed of primer, double broadcast of Micro or Macro decorative chips and topcoats. Surface finish can be smooth or slip resistant. This system cannot be thinned with solvents.

COLORS

Crylaflor Deco Flake is available in Micro or Macro decorative chips. The chips are available in standard or custom color blends.

TYPICAL USES

- Laboratories
- Traffic aisles
- Restrooms
- Lobbies
- Concourse
- Pharmaceuticals
- Manufacturing areas
- Locker rooms
- Retail
- Cleanrooms

SURFACE PREPARATION

The substrate must be dry and free of oil, grease, dirt, bituminous and other contaminants. Unsound concrete and laitance should be removed by appropriate mechanical means. Please refer to the Surface Preparation Guide on our website for detailed instructions.

MOISTURE CONCERNS

Please refer to the Floor Evaluation Flow Chart in the Contractor's Center of our website for a step-by-step process to determine the condition of the concrete.

BOND TEST

Prior to full application of the primer, bond tests shall be conducted to determine adequacy of substrate preparation. The bond of the primer to the substrate should be greater than the tensile strength of the substrate. A successful test shows substrate material and sheared aggregate adhering fully to the sample. If laitance or a small amount of the substrate is attached, further preparation is required. Refer to the Bond Test Guide on our website for more information.

VENTILATION

Prior to any application, proper "negative pressure" ventilation must be established. Refer to the Crylaflor Ventilation Guidelines on our website for details.

APPLICATION METHOD/SPREAD RATE

All MMA resins require the addition of Crylaflor Cure (BPO) to cure. To determine the correct amount of BPO necessary, refer to the Crylaflor Mixing Chart. BPO usage is a function of the material and substrate temperature. **Therefore, the temperature of the floor must be measured prior to any mixing or application of material.** Due to the fast cure of the material, only make enough material to be applied in 5 minutes. A typical batch size of primer or topcoat is usually 1 gallon (4 liters). Warmer conditions may dictate a smaller batch size. The primer is applied with a brush or roller at 80-100 square feet per gallon (2-3 m² per liter) to achieve an even, puddle-free surface. Substrates that are very porous may require an additional coat. Rough surfaces and holes must be patched with the appropriate Crylaflor system before the body coat is applied. Based on the temperature, add the proper amount of BPO to the Crylaflor P101. Mix for 30-60 seconds or until the BPO is completely dissolved. Pour an even ribbon of material out onto the floor and roll to the proper thickness. The primer will cure tack free in 45-60 minutes.

The first coat of Crylaflor G201 is roller applied at 80-100 square feet per gallon (1.9-2.4 m² per liter). Decorative color flake is broadcast at a rate of 0.1 (Macro) -0.15 (Micro) lbs per square feet (0.5-0.75 kg per m²) into the wet material. Keep broadcast 6 feet (1.8 m) back from wet edge. After the material has cured, sweep/blow off the excess/loose chips.

Apply a second coat of Crylaflor G201 at 80-100 square feet per gallon (1.9-2.4 m² per liter) and broadcast the color chips at the same rate. Let the system cure and sweep and vacuum off the excess/loose chips. Brush the surface with a floor buffer of medium stiffness, and vacuum again.

The first of two topcoats of Crylaflor T301 is applied at 90-100 square feet per gallon (2.2-2.4 m² per liter). After the material has cured, sand with a floor buffer and 80 or 100 grit paper or screens to achieve desired texture. For additional slip resistance, aluminum oxide can be broadcast into the first wet topcoat at a ratio of 1.5-2 lbs per 100 square feet (0.07-0.7 per m²).

A second topcoat of Crylaflor T301 is applied at 90-100 square feet per gallon (2.2-2.4 m² per liter).

CURE

Crylaflor Deco Flake components will cure typically in 45-60 minutes. The floor is fully functional one hour after completed application. **IMPORTANT, DO NOT APPLY THE TOPCOAT TOO THIN.** It may not cure properly, it will pick up dirt and wear prematurely.

PACKAGING

Crylaflor Deco Flake resins are available in 5-gallon pails and 50-gallon drums. Crylaflor Cure is available in 1-gallon cans, 5-gallon pails and 55 lb boxes. 6750/6755 decorative flake is available in 50 lb boxes.

JOINT GUIDELINES

Refer to the Joint Guidelines for complete details on our website.

TECHNICAL INFORMATION

Crylaflor Deco Flake is part of a family of special repair and wearing materials supplied by Sherwin-Williams. If you require further information on this or any of our other products, please contact our Technical Department.

CLEANING

This product is considered to be part of a low-maintenance flooring solution, however, certain textures and service environments require specific procedures. Always apply the material at the recommended spread rate. Please refer to the master Cleaning Guide on our website.

STORAGE CONDITIONS

Store in a cool and dry place below 85°F (30°C), out of direct sunlight. Do not store near open flame or food. The shelf life is 6 months from ship date in the original unopened containers.

CAUTION

Crylaflor Deco Flake resins are flammable liquids in their uncured state. Smoking, open flames or sparks should not be permitted during the handling of the product. Workers should wear protective clothing consisting of splash-proof goggles, impermeable gloves and, where exposure limits are exceeded, an organic vapor respirator should be used. Air-powered or explosion-proof mixing equipment is required. Adequate cross ventilation should be provided, and if necessary, explosion-proof fans may be required. All foodstuffs must be removed during application of the system. **Follow the Hazardous Materials Identification System labeling guide for proper personal protective equipment to use when handling this product. Use only as directed. KEEP OUT OF REACH OF CHILDREN. If substrate and/or material temperature is above 90°F (32°C), DO NOT apply material. Detailed application instructions should be obtained, read and understood prior to commencement of application.**

IMPORTANT!

Before using Sherwin-Williams High Performance Flooring products, read and understand their accompanying Safety Data Sheet.

STANDARD TERMS AND CONDITIONS OF SALE, INCLUDING STANDARD WARRANTY APPLY - VISIT [industrial.sherwin-williams.com/na/us/en/resin-flooring](https://www.industrial.sherwin-williams.com/na/us/en/resin-flooring) FOR THE LATEST VERSION.

CAUTION! As with all chemical products, individuals may have different reactions to exposure to specific products. This is dependent upon many factors, including the individual's personal characteristics, the size of the installation, the ventilation available, the intensity of the exposure or the length of the exposure. Individuals may experience discomfort during the installation process of one product, but not another.

In some cases this is experienced as a skin irritation and in others it is experienced as an inhalant irritation. Typically, it disappears once the exposure is eliminated. In some cases people can become "sensitized" to a product and experience the discomfort every time there is exposure without Personal Protective Equipment ("PPE").

To protect yourself from various exposures or discomfort during the mixing and application of our products, we recommend covering exposed skin including using gloves, long sleeves, safety glasses and a respirator such as the 3M 8577 P95 Universal Disposable Carbon Respirator or a cartridge respirator.

Use only as directed. KEEP OUT OF REACH OF CHILDREN.

Do not reseal moisture-contaminated hardener. This will result in carbon dioxide generation or possible violent rupture of container.

THE SHERWIN-WILLIAMS DIFFERENCE

Sherwin-Williams High Performance Flooring delivers world-class industry subject matter expertise, unparalleled technical and specification service, and unmatched regional commercial team support to our customers around the globe.

United States & Canada

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